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ning of each regular issue of the PCT Gazette.

(54) Title: **PIPERIDINE DERIVATIVES FOR THE TREATMENT OF CHEMOKINE OR H1 MEDIATED DISEASE STATE**

(57) Abstract: The present invention provides a compound of a formula (I), wherein the variables are defined herein; to a process for preparing such a compound; and to the use of such a compound in the treatment of a chemokine (such as CCR3) or H1 mediated disease state.

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Piperidine derivatives for the treatment of chemokine or H1 mediated disease state.

The present invention concerns piperidine derivatives having pharmaceutical activity, to processes for preparing such derivatives, to pharmaceutical compositions comprising such derivatives and to the use of such derivatives as active therapeutic agents.

Pharmaceutically active piperidine derivatives are disclosed in WO99/38514, WO99/04794 and WO00/35877.

Histamine is a basic amine, 2-(4-imidazolyl)-ethylamine, and is formed from histidine by histidine decarboxylase. It is found in most tissues of the body, but is present in high concentrations in the lung, skin and in the gastrointestinal tract. At the cellular level inflammatory cells such as mast cells and basophils store large amounts of histamine. It is recognised that the degranulation of mast cells and basophils and the subsequent release of histamine is a fundamental mechanism responsible for the clinical manifestation of an allergic process. Histamine produces its actions by an effect on specific histamine G-protein coupled receptors, which are of three main types, H1, H2 and H3. Histamine H1 antagonists comprise the largest class of medications used in the treatment of patients with allergic disorders, especially rhinitis and urticaria. H1 antagonists are useful in controlling the allergic response by for example blocking the action of histamine on post-capillary venule smooth muscle, resulting in decreased vascular permeability, exudation and oedema. The antagonists also produce blockade of the actions of histamine on the H1 receptors on c-type nociceptive nerve fibres, resulting in decreased itching and sneezing.

Chemokines are chemotactic cytokines that are released by a wide variety of cells to attract macrophages, T cells, eosinophils, basophils and neutrophils to sites of inflammation and also play a rôle in the maturation of cells of the immune system. Chemokines play an important rôle in immune and inflammatory responses in various diseases and disorders, including asthma and allergic diseases, as well as autoimmune pathologies such as rheumatoid arthritis and atherosclerosis. These small secreted molecules are a growing superfamily of 8-14 kDa proteins characterised by a conserved four cysteine motif. The chemokine superfamily can be divided into two main groups exhibiting characteristic structural motifs, the Cys-X-Cys (C-X-C, or α) and Cys-Cys (C-C, or β) families. These are distinguished on the basis of a single amino acid insertion between the NH-proximal pair of cysteine residues and sequence similarity.

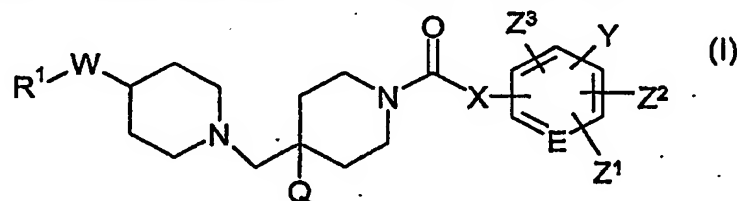
The C-X-C chemokines include several potent chemoattractants and activators of neutrophils such as interleukin-8 (IL-8) and neutrophil-activating peptide 2 (NAP-2).

The C-C chemokines include potent chemoattractants of monocytes and lymphocytes but not neutrophils such as human monocyte chemotactic proteins 1-3 (MCP-1, MCP-2 and MCP-3), RANTES (Regulated on Activation, Normal T Expressed and Secreted), eotaxin and the macrophage inflammatory proteins 1 α and 1 β (MIP-1 α and MIP-1 β).

Studies have demonstrated that the actions of the chemokines are mediated by subfamilies of G protein-coupled receptors, among which are the receptors designated CCR1, CCR2, CCR2A, CCR2B, CCR3, CCR4, CCR5, CCR6, CCR7, CCR8, CCR9, CCR10, CXCR1, CXCR2, CXCR3 and CXCR4. These receptors represent good targets for drug development since agents which modulate these receptors would be useful in the treatment of disorders and diseases such as those mentioned above.

Viral infections are known to cause lung inflammation. It has been shown experimentally that the common cold increases mucosal output of eotaxin in the airways. Instillation of eotaxin into the nose can mimic some of the signs and symptoms of a common cold. (See, Greiff L *et al* Allergy (1999) 54(11) 1204-8 [Experimental common cold increase mucosal output of eotaxin in atopic individuals] and Kawaguchi M *et al* Int. Arch. Allergy Immunol. (2000) 122 S1 44 [Expression of eotaxin by normal airway epithelial cells after virus A infection].)

The present invention provides a compound of formula (I):



wherein:

E is CH or N;

Q is hydrogen or hydroxy;

W is CH₂, O or NR²;

X is a bond, CH₂ or CH₂O;

Y is OH, CO₂R³, SO₃H, CH₂CO₂R³, CH₂SO₃H, OCH₂CO₂R³ or OCH₂SO₃H;

Z^1, Z^2, Z^3 are, independently, hydrogen, halogen, cyano, nitro, hydroxy, NR^4R^5 , C_{1-6} alkyl (optionally substituted with halogen), C_{1-6} alkoxy (optionally substituted with halogen), $S(O)_p(C_{1-6} \text{ alkyl})$, $S(O)_qCF_3$ or $S(O)_2NR^6R^7$;

R^1 is phenyl optionally substituted by halogen, cyano, C_{1-4} alkyl, C_{1-4} haloalkyl, C_{1-4} alkoxy or C_{1-4} haloalkoxy;

R^2 is hydrogen or C_{1-4} alkyl;

R^3 is hydrogen, C_{1-6} alkyl or benzyl;

p and q are, independently, 0, 1 or 2;

R^4, R^5, R^6 and R^7 are, independently, hydrogen, C_{1-6} alkyl (optionally substituted by halogen, hydroxy or C_{3-10} cycloalkyl), $CH_2(C_{2-5} \text{ alkenyl})$, phenyl (itself optionally substituted by halogen, hydroxy, nitro, NH_2 , $NH(C_{1-4} \text{ alkyl})$, $N(C_{1-4} \text{ alkyl})_2$ (and these alkyl groups may join to form a ring as described for R^4 and R^5 below), $S(O)_2(C_{1-4} \text{ alkyl})$, $S(O)_2NH_2$, $S(O)_2NH(C_{1-4} \text{ alkyl})$, $S(O)_2N(C_{1-4} \text{ alkyl})_2$ (and these alkyl groups may join to form a ring as described for R^4 and R^5 below), cyano, C_{1-4} alkyl, C_{1-4} alkoxy, $C(O)NH_2$, $C(O)NH(C_{1-4} \text{ alkyl})$, $C(O)N(C_{1-4} \text{ alkyl})_2$ (and these alkyl groups may join to form a ring as described for R^4 and R^5 below), CO_2H , $CO_2(C_{1-4} \text{ alkyl})$, $NHC(O)(C_{1-4} \text{ alkyl})$, $NHS(O)_2(C_{1-4} \text{ alkyl})$, $C(O)(C_{1-4} \text{ alkyl})$, CF_3 or OCF_3) or heterocyclyl (itself optionally substituted by halogen, hydroxy, nitro, NH_2 , $NH(C_{1-4} \text{ alkyl})$, $N(C_{1-4} \text{ alkyl})_2$ (and these alkyl groups may join to form a ring as described for R^4 and R^5 below), $S(O)_2(C_{1-4} \text{ alkyl})$, $S(O)_2NH_2$, $S(O)_2NH(C_{1-4} \text{ alkyl})$, $S(O)_2N(C_{1-4} \text{ alkyl})_2$ (and these alkyl groups may join to form a ring as described for R^4 and R^5 below), cyano, C_{1-4} alkyl, C_{1-4} alkoxy, $C(O)NH_2$, $C(O)NH(C_{1-4} \text{ alkyl})$, $C(O)N(C_{1-4} \text{ alkyl})_2$ (and these alkyl groups may join to form a ring as described for R^4 and R^5 below), CO_2H , $CO_2(C_{1-4} \text{ alkyl})$, $NHC(O)(C_{1-4} \text{ alkyl})$, $NHS(O)_2(C_{1-4} \text{ alkyl})$, $C(O)(C_{1-4} \text{ alkyl})$, CF_3 or OCF_3);

alternatively NR^4R^5 or NR^6R^7 may, independently, form a 4-7 membered heterocyclic ring, azetidine, pyrrolidine, piperidine, azepine, morpholine or piperazine, the latter optionally substituted by C_{1-4} alkyl on the distal nitrogen;

or an N-oxide thereof; or a pharmaceutically acceptable salt thereof; or a solvate thereof.

Certain compounds of the present invention can exist in different isomeric forms (such as enantiomers, diastereomers, geometric isomers or tautomers). The present invention covers all such isomers and mixtures thereof in all proportions.

Suitable salts include acid addition salts such as a hydrochloride, dihydrochloride, hydrobromide, phosphate, sulfate, acetate, diacetate, fumarate, maleate, tartrate, citrate, oxalate, methanesulfonate or *p*-toluenesulfonate.

5 When the compound of formula (I) comprises an acid (for example a carboxylic acid) and/or phenolic group the invention includes salts of such groups. Suitable salts of such groups include alkali metal or alkaline earth metal salts such as salts with sodium, potassium, magnesium or calcium.

The compounds of the invention may exist as solvates (such as hydrates) and the present invention covers all such solvates.

10 Halogen includes fluorine, chlorine, bromine and iodine. Halogen is, for example, fluorine or chlorine.

Alkyl groups and moieties are straight or branched chain and comprise, for example, 1 to 6 (such as 1 to 4) carbon atoms. Examples of alkyl groups are methyl, ethyl, *n*-propyl, *iso*-propyl or *tert*-butyl.

15 Haloalkyl groups and moieties comprise an alkyl part, as defined above, and one or more (for example 1 to 6) of the same or different halogen atoms. Haloalkyl is, for example, CF₃.

Alkenyl groups comprise, for example, 2 to 6 (such as 2 to 4) carbon atoms. Examples of alkenyl groups are vinyl or allyl.

20 In one embodiment cycloalkyl groups comprise from 3 to 10 (such as 3 to 8, for example 3 to 6) carbon atoms and are mono-, bi or tricyclic. Cycloalkyl is, for example, cyclopropyl, cyclopentyl, cyclohexyl, norbornyl or camphoryl. The cycloalkyl ring is optionally fused to a benzene ring (for example forming a bicyclo[4.2.0]octa-1,3,5-trienyl or indanyl ring system). In a further embodiment cycloalkyl is monocyclic.

25 Heterocyclyl is an aromatic or non-aromatic 5 or 6 membered ring, optionally fused to one or more other rings, comprising at least one heteroatom selected from the group comprising nitrogen, oxygen and sulfur; or an N-oxide thereof, or an S-oxide or S-dioxide thereof. Heterocyclyl is, for example, furyl, thienyl (also known as thiophenyl), pyrrolyl, 2,5-dihydropyrrolyl, thiazolyl, pyrazolyl, oxazolyl, isoxazolyl, imidazolyl, piperidinyl, 30 morpholinyl, pyridinyl, dihydropyridinyl (for example in a 6-oxo-1,6-dihydro-pyridinyl moiety), pyrimidinyl, indolyl, 2,3-dihydroindolyl, benzo[b]furyl (also known as benzfuryl), benz[b]thienyl (also known as benzthienyl or benzthiophenyl), 2,3-dihydrobenz[b]thienyl (for example in a 1-dioxo-2,3-dihydrobenz[b]thienyl moiety), indazolyl, benzimidazolyl,

benztriazolyl, benzoxazolyl, benzthiazolyl (for example in a 1H-benzthiazol-2-one-yl moiety), 2,3-dihydrobenzthiazolyl (for example in a 2,3-dihydrobenzthiazol-2-one-yl moiety), 1,2,3-benzothiadiazolyl, an imidazopyridinyl (such as imidazo[1,2a]pyridinyl), thieno[3,2-b]pyridin-6-yl, 1,2,3-benzoxadiazolyl, benzo[1,2,3]thiadiazolyl, 2,1,3-benzothiadiazolyl, benzofurazan (also known as 2,1,3-benzoxadiazolyl), quinoxalinyl, dihydro-1-benzopyryliumyl (for example in a coumarinyl or a chromonyl moiety), 3,4-dihydro-1H-2,1-benzothiazinyl (for example in a 2-dioxo-3,4-dihydro-1H-2,1-benzothiazinyl moiety), a pyrazolopyridine (for example 1H-pyrazolo[3,4-b]pyridinyl), a purine (for example in a 3,7-dihydro-purin-2,6-dione-8-yl moiety), quinolinyl, isoquinolinyl, dihydroisoquinolinyl (for example in a 2H-isoquinolin-1-one-yl moiety), a naphthyridinyl (for example [1,6]naphthyridinyl or [1,8]naphthyridinyl), a dihydro[1,8]naphthyridinyl (for example in a 1H-[1,8]naphthyridin-4-one-yl moiety), a benzothiazinyl, a dihydrobenzothiazinyl (for example in a 4H-benzo[1,4]thiazin-3-one-yl moiety), benzo[d]imidazo[2,1-b]thiazol-2-yl or dibenzothiophenyl (also known as dibenzothieryl); or an N-oxide thereof, or an S-oxide or S-dioxide thereof.

An N-oxide of a compound of formula (I) is, for example, a 1-oxy-[1,4']bipiperidinyl-1'-yl compound.

Heterocyclyl is, for example, pyrimidinyl or pyridinyl. In a further aspect of the invention heterocyclyl is optionally substituted by C₁₋₄ alkyl or C₁₋₄ alkoxy.

In one particular aspect the invention provides a compound of formula (I), wherein E is CH; Q is hydrogen or hydroxy; W is CH₂, O or NR²; X is a bond, CH₂ or CH₂O; Y is OH, CO₂R³, SO₃H, CH₂CO₂R³, CH₂SO₃H, OCH₂CO₂R³ or OCH₂SO₃H; Z¹, Z², Z³ are, independently, hydrogen, halogen, cyano, nitro, hydroxy, NR⁴R⁵, C₁₋₆ alkyl (optionally substituted with halogen), C₁₋₆ alkoxy (optionally substituted with halogen), S(O)_p(C₁₋₆ alkyl), S(O)_qCF₃ or S(O)₂NR⁶R⁷; R¹ is phenyl optionally substituted by halogen, cyano, C₁₋₄ alkyl, C₁₋₄ haloalkyl, C₁₋₄ alkoxy or C₁₋₄ haloalkoxy; R² is hydrogen or C₁₋₄ alkyl; R³ is hydrogen, C₁₋₆ alkyl or benzyl; p and q are, independently, 0, 1 or 2; R⁴, R⁵, R⁶ and R⁷ are, independently, hydrogen, C₁₋₆ alkyl (optionally substituted by halogen, hydroxy or C₃₋₁₀ cycloalkyl), CH₂(C₂₋₅ alkenyl), phenyl (itself optionally substituted by halogen, hydroxy, nitro, NH₂, NH(C₁₋₄ alkyl), N(C₁₋₄ alkyl)₂, S(O)₂(C₁₋₄ alkyl), S(O)₂NH₂, S(O)₂NH(C₁₋₄ alkyl), S(O)₂N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring as described for R⁴ and R⁵ below), cyano, C₁₋₄ alkyl, C₁₋₄ alkoxy, C(O)NH₂, C(O)NH(C₁₋₄ alkyl), C(O)N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring as described for R⁴ and

R⁵ below), CO₂H, CO₂(C₁₋₄ alkyl), NHC(O)(C₁₋₄ alkyl), NHS(O)₂(C₁₋₄ alkyl), C(O)(C₁₋₄ alkyl), CF₃ or OCF₃) or heterocyclyl (itself optionally substituted by halogen, hydroxy, nitro, NH₂, NH(C₁₋₄ alkyl), N(C₁₋₄ alkyl)₂, S(O)₂(C₁₋₄ alkyl), S(O)₂NH₂, S(O)₂NH(C₁₋₄ alkyl), S(O)₂N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring as described for R⁴ and R⁵ below), cyano, C₁₋₄ alkyl, C₁₋₄ alkoxy, C(O)NH₂, C(O)NH(C₁₋₄ alkyl), C(O)N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring as described for R⁴ and R⁵ below), CO₂H, CO₂(C₁₋₄ alkyl), NHC(O)(C₁₋₄ alkyl), NHS(O)₂(C₁₋₄ alkyl), C(O)(C₁₋₄ alkyl), CF₃ or OCF₃); alternatively NR⁴R⁵ or NR⁶R⁷ may, independently, form a 4-7 membered heterocyclic ring, azetidine, pyrrolidine, piperidine, azepine, morpholine or piperazine, the latter optionally substituted by C₁₋₄ alkyl on the distal nitrogen; or an N-oxide thereof; or a pharmaceutically acceptable salt thereof; or a solvate thereof.

In another aspect the invention provides a compound of formula (I) wherein W is O.

In a further aspect the invention provides a compound of formula (I) wherein E is CH.

In yet another aspect R¹ is phenyl optionally substituted (for example independently mono- or di-substituted) with halogen (for example chlorine or fluorine), C₁₋₄ alkyl (for example methyl) or C₁₋₄ alkoxy (for example methoxy).

In a further aspect R¹ is phenyl optionally substituted (for example with one, two or three of the same or different) with fluorine, chlorine, C₁₋₄ alkyl (for example methyl) or C₁₋₄ alkoxy (for example methoxy). In a still further aspect R¹ is phenyl substituted by one, two or three (for example two or three) substituents independently selected from: fluorine, chlorine and methyl. For example R¹ is 3,4-dichlorophenyl, 2,4-dichloro-3-methylphenyl, 3,4-dichloro-2-methylphenyl, 2,4-dichlorophenyl, 4-chloro-2-methylphenyl or 2-chloro-4-fluorophenyl.

In a still further aspect of the invention Q is hydrogen.

In another aspect of the invention X is a bond.

In yet another aspect of the invention R³ is hydrogen or C₁₋₄ alkyl (such as methyl).

In another aspect R³ is hydrogen.

In a further aspect of the invention Y is CO₂H, CO₂(C₁₋₄ alkyl), CH₂CO₂H or OH.

In a still further aspect of the invention Y is CO₂H.

In another aspect of the invention Y is ortho to X.

In a further aspect of the invention Z^1 , Z^2 and Z^3 are, independently, hydrogen, halogen, cyano, C_{1-4} alkyl (such as methyl or ethyl), C_{1-4} alkoxy (such as methoxy or ethoxy), CF_3 , OCF_3 , $S(O)_2(C_{1-4} \text{ alkyl})$ (such as $S(O)_2CH_3$) or $S(O)_2NH_2$.

In another aspect of the invention Z^1 is hydrogen, halogen (such as chloro or fluoro), C_{1-4} alkyl (such as methyl or ethyl), C_{1-4} alkoxy (such as methoxy or ethoxy), OH or $S(O)_2(C_{1-4} \text{ alkyl})$ (such as $S(O)_2CH_3$).

In yet another aspect of the invention Z^2 is hydrogen or halogen (such as chloro or fluoro).

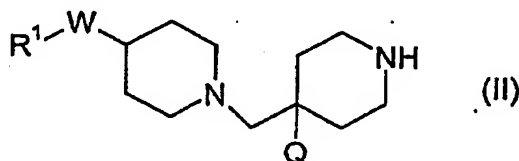
In a further aspect of the invention Z^3 is hydrogen.

In a still further aspect the present invention provides a compound of formula (I) wherein: E is CH; Q is hydrogen; W is O; X is a bond; Y is CO_2H , $CO_2(C_{1-4} \text{ alkyl})$, CH_2CO_2H or OH; Z^1 is hydrogen, halogen (such as chloro or fluoro), C_{1-4} alkyl (such as methyl or ethyl), C_{1-4} alkoxy (such as methoxy or ethoxy), OH or $S(O)_2(C_{1-4} \text{ alkyl})$ (such as $S(O)_2CH_3$); Z^2 is hydrogen or halogen (such as chloro or fluoro); Z^3 is hydrogen; and R^1 is phenyl substituted by halogen (for example by one or two chlorine atoms) or C_{1-4} alkyl (for example methyl); or a pharmaceutically acceptable salt thereof.

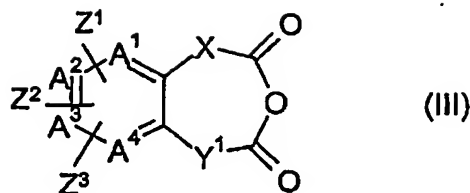
In another aspect the present invention provides a compound of formula (I) wherein: E is CH; Q is hydrogen; W is O; X is a bond; Y is CO_2H ; Z^1 , Z^2 and Z^3 are, independently, hydrogen, hydroxy or $S(O)_2(C_{1-4} \text{ alkyl})$ (for example $S(O)_2CH_3$); and R^1 is phenyl substituted by halogen (for example by one or two chlorine atoms) or C_{1-4} alkyl (for example methyl).

The compounds of the present invention can be prepared as described below.

A compound of formula (I), wherein Y is CO_2H , CH_2CO_2H or OCH_2CO_2H said Y group being ortho to the group X, can be prepared by acylating a compound of formula (II):

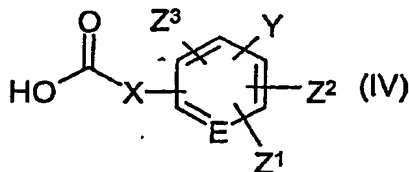


via the ring opening of an anhydride of formula (III):



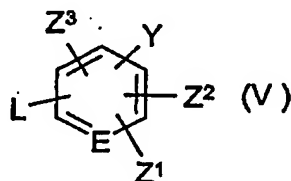
wherein one of A^1 , A^2 , A^3 and A^4 is CH or N; the other three of A^1 , A^2 , A^3 and A^4 are carbon and each of the three carries Z^1 , Z^2 or Z^3 , there being only one of each of Z^1 , Z^2 and Z^3 ; X is as defined above; and Y^1 is a bond, CH_2 or OCH_2 ; in the presence of a suitable tertiary amine (such as triethylamine), in a suitable solvent (such as acetonitrile) at an elevated temperature (such as in the range 60-100°C).

Alternatively, a compound of formula (I), wherein Y is CO_2R^3 , $CH_2CO_2R^3$ or $OCH_2CO_2R^3$ and R^3 is not hydrogen, can be prepared by coupling a compound of formula (II) with a compound of formula (IV):



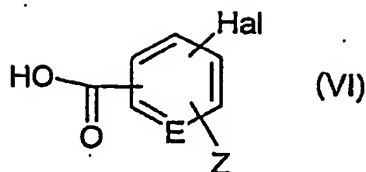
either going via the acid chloride of the compound of formula (IV) (using standard techniques) or by using a coupling reagent (such as PyBrOP or HATU) under suitable conditions known in the art.

A compound of formula (I), wherein X is a bond and Y is CO_2R^3 , can be prepared by carbonylation (such as palladium catalysed carbonylation) of a compound of formula (V):



wherein L is chloro, bromo, iodo or O-triflate, and then quenching the product so formed with a compound of formula (II).

A compound of formula (I), wherein X is a bond, Y is CO_2R^3 , R^3 is not hydrogen, and R^1 does not have a chloro, bromo or iodo substituent, can also be made by coupling a compound of formula (II) with an acid of formula (VI):

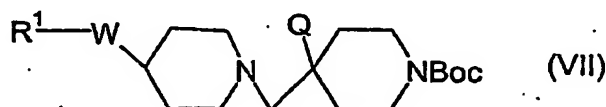


wherein Hal is chloro, bromo or iodo, under the coupling conditions described above; then carbonylating the compound so formed (such as using a palladium catalysed carbonylation); and then quenching the product so formed with a C₁₋₆ aliphatic alcohol or benzylalcohol.

For a compound of formula (I) where Y is or includes a CO₂R³ group:

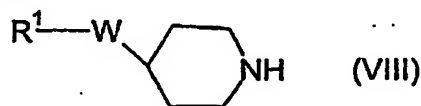
- when R³ is hydrogen said compound can be converted to a compound of the invention where R³ is not hydrogen by a standard esterification method well known in the art; and,
- when R³ is not hydrogen said compound can be converted to a compound of the invention where R³ is hydrogen by a standard ester hydrolysis method well known in the art.

A compound of formula (II) can be prepared by deprotecting a compound of formula (VII):

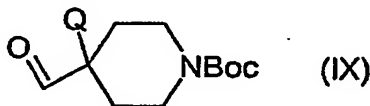


for example using trifluoroacetic acid in a suitable solvent (such as dichloromethane) or using a source of hydrogen chloride in a suitable solvent (such as dioxane).

A compound of formula (VII), wherein Q is hydrogen, can be prepared by reacting a compound of formula (VIII):

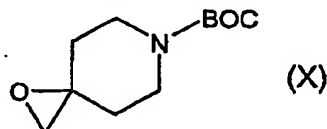


with a compound of formula (IX):



in the presence of NaBH(OAc)₃ and acetic acid, in a suitable solvent (such as tetrahydrofuran or dichloromethane).

A compound of formula (VII), wherein Q is hydroxy, can be prepared by reacting a compound of formula (VIII) with a compound of formula (X):



in a suitable solvent (such as a C₁₋₆ aliphatic alcohol, for example ethanol) at room temperature.

The preparation of various intermediates can be found in WO00/66559 and WO01/77101; alternatively they can be prepared by using or adapting literature methods.

Further compounds of formula (I) can be prepared by adaptation of: the routes described above, methods described in the art or the Examples recited below.

Compounds of formula (II) to (X) can be prepared by using or adapting methods described in the art. The preparation of various phenoxy piperidines is described in WO 01/77101.

In the above processes it may be desirable or necessary to protect an acid group or a hydroxy or other potentially reactive group. Suitable protecting groups and details of processes for adding and removing such groups may be found in "Protective Groups in Organic Synthesis", 3rd Edition (1999) by Greene and Wuts.

In another aspect the present invention provides processes for the preparation of compounds of formula (I).

The compounds of formula (I) have activity as pharmaceuticals, in particular as modulators of chemokine receptor (especially CCR3) activity, and may be used in the treatment of autoimmune, inflammatory, proliferative or hyperproliferative diseases, or immunologically-mediated diseases (including rejection of transplanted organs or tissues and Acquired Immunodeficiency Syndrome (AIDS)).

Examples of these conditions are:

- (1) (the respiratory tract) obstructive diseases of airways including: chronic obstructive pulmonary disease (COPD) (such as irreversible COPD); asthma {such as bronchial, allergic, intrinsic, extrinsic or dust asthma, particularly chronic or inveterate asthma (for example late asthma or airways hyper-responsiveness)}; bronchitis {such as eosinophilic bronchitis}; acute, allergic, atrophic rhinitis or chronic rhinitis including rhinitis caseosa, hypertrophic rhinitis, rhinitis purulenta, rhinitis sicca or rhinitis medicamentosa; membranous rhinitis including croupous, fibrinous or

- pseudomembranous rhinitis or scrofulous rhinitis; seasonal rhinitis including rhinitis nervosa (hay fever) or vasomotor rhinitis; sarcoidosis; farmer's lung and related diseases; nasal polyposis; fibroid lung, idiopathic interstitial pneumonia, antitussive activity, treatment of chronic cough associated with inflammatory conditions of the airways or iatrogenic induced cough;
- 5
- (2) (bone and joints) arthrides including rheumatic, infectious, autoimmune, seronegative spondyloarthropathies (such as ankylosing spondylitis, psoriatic arthritis or Reiter's disease), Behçet's disease, Sjogren's syndrome or systemic sclerosis;
- (3) (skin and eyes) psoriasis, atopic dermatitis, contact dermatitis or other eczmatous dermitides, seborrhoetic dermatitis, lichen planus, pemphigus, bullous pemphigus, epidermolysis bullosa, urticaria, angiodermas, vasculitides erythemas, cutaneous eosinophilias, uveitis, alopecia areata, corneal ulcer or vernal conjunctivitis;
- 10
- (4) (gastrointestinal tract) Coeliac disease, proctitis, eosinophilic gastro-enteritis, mastocytosis, Crohn's disease, ulcerative colitis, irritable bowel disease or food-related allergies which have effects remote from the gut (for example migraine, rhinitis or eczema);
- 15
- (5) (Allograft rejection) acute and chronic following, for example, transplantation of kidney, heart, liver, lung, bone marrow, skin or cornea; or chronic graft versus host disease; and/or
- (6) (other tissues or diseases) Alzheimer's disease, multiple sclerosis, atherosclerosis, Acquired Immunodeficiency Syndrome (AIDS), lupus disorders (such as lupus erythematosus or systemic lupus), erythematosus, Hashimoto's thyroiditis, myasthenia gravis, type I diabetes, nephrotic syndrome, eosinophilia fascitis, hyper IgE syndrome, leprosy (such as lepromatous leprosy), periodontal disease, Sezary syndrome,
- 20
- idiopathic thrombocytopenia pupura or disorders of the menstrual cycle.
- 25

The compounds of formula (I) or a pharmaceutically acceptable salt thereof or a solvate thereof, are also H1 antagonists (and can, therefore, be used in the treatment of allergic disorders); and may also be used to control a sign and/or symptom of what is commonly referred to as a cold (for example a sign and/or symptom of a common cold or influenza or other associated respiratory virus infection).

30

According to a further feature of the present invention there is provided a method for treating a chemokine mediated disease state (especially a CCR3 mediated disease state) in a mammal, such as man, suffering from, or at risk of, said disease state, which

comprises administering to a mammal in need of such treatment a therapeutically effective amount of a compound of the formula (I) or a pharmaceutically acceptable salt thereof or a solvate thereof.

5 According to another feature of the present invention there is provided a method for antagonising H1 in a mammal, such as man, suffering from, or at risk of, an H1 mediated disease state, which comprises administering to a mammal in need of such treatment a therapeutically effective amount of a compound of the formula (I) or a pharmaceutically acceptable salt thereof or a solvate thereof.

10 According to yet another feature of the present invention there is provided a method for treating a sign and/or symptom of what is commonly referred to as a cold in a mammal, such as man, suffering from, or at risk of, said disease state, which comprises administering to a mammal in need of such treatment a therapeutically effective amount of a compound of the formula (I) or a pharmaceutically acceptable salt thereof or a solvate thereof.

15 The invention also provides a compound of the formula (I), or a pharmaceutically acceptable salt thereof or a solvate thereof, for use in therapy.

In another aspect the invention provides the use of a compound of formula (I), or a pharmaceutically acceptable salt thereof or a solvate thereof, in the manufacture of a medicament for use in therapy (for example modulating chemokine receptor activity
20 (especially CCR3 receptor activity), antagonising H1 or treating a sign and/or symptom of what is commonly referred to as a cold).

The invention further provides the use of a compound of formula (I), or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for use in the treatment of:

25 (1) (the respiratory tract) obstructive diseases of airways including: chronic obstructive pulmonary disease (COPD) (such as irreversible COPD); asthma {such as bronchial, allergic, intrinsic, extrinsic or dust asthma, particularly chronic or inveterate asthma (for example late asthma or airways hyper-responsiveness)}; bronchitis {such as eosinophilic bronchitis}; acute, allergic, atrophic rhinitis or chronic rhinitis including
30 rhinitis caseosa, hypertrophic rhinitis, rhinitis purulenta, rhinitis sicca or rhinitis medicamentosa; membranous rhinitis including croupous, fibrinous or pseudomembranous rhinitis or scrofulous rhinitis; seasonal rhinitis including rhinitis nervosa (hay fever) or vasomotor rhinitis; sarcoidosis; farmer's lung and related

- diseases; nasal polyposis; fibroid lung, idiopathic interstitial pneumonia, antitussive activity, treatment of chronic cough associated with inflammatory conditions of the airways or iatrogenic induced cough;
- (2) (bone and joints) arthrides including rheumatic, infectious, autoimmune, seronegative spondyloarthropathies (such as ankylosing spondylitis, psoriatic arthritis or Reiter's disease), Behcet's disease, Sjogren's syndrome or systemic sclerosis;
- (3) (skin and eyes) psoriasis, atopic dermatitis, contact dermatitis or other eczematous dermatides, seborrhoetic dermatitis, lichen planus, phemphigus, bullous phemphigus, epidermolysis bullosa, urticaria, angiodermas, vasculitides erythemas, cutaneous eosinophilias, uveitis, alopecia areata, corneal ulcer or vernal conjunctivitis;
- (4) (gastrointestinal tract) Coeliac disease, proctitis, eosinophilic gastro-enteritis, mastocytosis, Crohn's disease, ulcerative colitis, irritable bowel disease or food-related allergies which have effects remote from the gut (for example migraine, rhinitis or eczema);
- (5) (Allograft rejection) acute and chronic following, for example, transplantation of kidney, heart, liver, lung, bone marrow, skin or cornea; or chronic graft versus host disease; and/or
- (6) (other tissues or diseases) Alzheimer's disease, multiple sclerosis, atherosclerosis, Acquired Immunodeficiency Syndrome (AIDS), lupus disorders (such as lupus erythematosus or systemic lupus), erythematosus, Hashimoto's thyroiditis, myasthenia gravis, type I diabetes, nephrotic syndrome, eosinophilia fascitis, hyper IgE syndrome, leprosy (such as lepromatous leprosy), Peridontal disease, sezary syndrome, idiopathic thrombocytopenia pupura or disorders of the menstrual cycle;
- in a mammal (for example man).
- In a further aspect the invention provides a compound of formula (I), or a pharmaceutically acceptable salt thereof, for use in the treatment of asthma {such as bronchial, allergic, intrinsic, extrinsic or dust asthma, particularly chronic or inveterate asthma (for example late asthma or airways hyper-responsiveness)}; or rhinitis {including acute, allergic, atrophic or chronic rhinitis, such as rhinitis caseosa, hypertrophic rhinitis, rhinitis purulenta, rhinitis sicca or rhinitis medicamentosa; membranous rhinitis including croupous, fibrinous or pseudomembranous rhinitis or scrofulous rhinitis; seasonal rhinitis including rhinitis nervosa (hay fever) or vasomotor rhinitis}.

In a still further aspect a compound of formula (I), or a pharmaceutically acceptable salt thereof, is useful in the treatment of asthma.

The present invention also provides a the use of a compound of formula (I), or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for use in the treatment of asthma {such as bronchial, allergic, intrinsic, extrinsic or dust asthma, particularly chronic or inveterate asthma (for example late asthma or airways hyper-responsiveness)); or rhinitis {including acute, allergic, atrophic or chronic rhinitis, such as rhinitis caseosa, hypertrophic rhinitis, rhinitis purulenta, rhinitis sicca or rhinitis medicamentosa; membranous rhinitis including croupous, fibrinous or pseudomembranous rhinitis or scrofulous rhinitis; seasonal rhinitis including rhinitis nervosa (hay fever) or vasomotor rhinitis}.

In order to use a compound of the invention, or a pharmaceutically acceptable salt thereof or solvate thereof, for the therapeutic treatment of a mammal, such as man, said ingredient is normally formulated in accordance with standard pharmaceutical practice as a pharmaceutical composition. Therefore in another aspect the present invention provides a pharmaceutical composition which comprises a compound of the formula (I), or a pharmaceutically acceptable salt thereof or a solvate thereof (active ingredient), and a pharmaceutically acceptable adjuvant, diluent or carrier.

In a further aspect the present invention provides a process for the preparation of said composition which comprises mixing active ingredient with a pharmaceutically acceptable adjuvant, diluent or carrier. Depending on the mode of administration, the pharmaceutical composition will preferably comprise from 0.05 to 99 %w (per cent by weight), more preferably from 0.05 to 80 %w, still more preferably from 0.10 to 70 %w, and even more preferably from 0.10 to 50 %w, of active ingredient, all percentages by weight being based on total composition.

The pharmaceutical compositions of this invention may be administered in standard manner for the disease condition that it is desired to treat, for example by topical (such as to the lung and/or airways or to the skin), oral, rectal or parenteral administration. For these purposes the compounds of this invention may be formulated by means known in the art. A suitable pharmaceutical composition of this invention is one suitable for oral administration in unit dosage form, for example a tablet or capsule which contains between 0.1mg and 1g of active ingredient.

Each patient may receive, for example, a dose of 0.01mgkg^{-1} to 100mgkg^{-1} , preferably in the range of 0.1mgkg^{-1} to 20mgkg^{-1} , of the active ingredient administered, for example, 1 to 4 times per day.

The invention further relates to combination therapies wherein a compound of
5 formula (1) or a pharmaceutically acceptable salt, solvate or *in vivo* hydrolysable ester thereof, or a pharmaceutical composition or formulation comprising a compound of formula (1) is administered concurrently or sequentially or as a combined preparation with another therapeutic agent or agents, for the treatment of one or more of the conditions listed.

10 In particular, for the treatment of the inflammatory diseases such as (but not restricted to) rheumatoid arthritis, osteoarthritis, asthma, allergic rhinitis, chronic obstructive pulmonary disease (COPD), psoriasis, and inflammatory bowel disease, the compounds of the invention may be combined with agents such as:- Non-steroidal anti-inflammatory agents (hereinafter NSAIDs) including non-selective cyclo-oxygenase
15 (COX)-1 / COX-2 inhibitors whether applied topically or systemically (such as piroxicam, diclofenac, propionic acids such as naproxen, flurbiprofen, fenoprofen, ketoprofen and ibuprofen, fenamates such as mefenamic acid, indomethacin, sulindac, azapropazone, pyrazolones such as phenylbutazone, salicylates such as aspirin); selective COX-2 inhibitors (such as meloxicam, celecoxib, rofecoxib, valdecoxib, lumarocoxib, parecoxib
20 and etoricoxib); cyclo-oxygenase inhibiting nitric oxide donors (CINODs); glucocorticosteroids (whether administered by topical, oral, intramuscular, intravenous, or intra-articular routes); methotrexate, leflunomide; hydroxychloroquine, d-penicillamine, auranofin or other parenteral or oral gold preparations ; analgesics; diacerein; intra-articular therapies such as hyaluronic acid derivatives; and nutritional supplements such as
25 glucosamine.

The present invention still further relates to the combination of a compound of the invention together with a cytokine or agonist or antagonist of cytokine function, (including agents which act on cytokine signalling pathways such as modulators of the SOCS system) including alpha-, beta-, and gamma-interferons; insulin-like growth factor type I (IGF-1);
30 interleukins (IL) including IL1 to 17, and interleukin antagonists or inhibitors such as anakinra; tumour necrosis factor alpha (TNF- α) inhibitors such as anti-TNF monoclonal antibodies (for example infliximab; adalimumab , and CDP-870) and TNF receptor

antagonists including immunoglobulin molecules (such as etanercept) and low-molecular-weight agents such as pentoxifylline.

The present invention still further relates to the combination of a compound of the invention together with modulators of chemokine receptor function such as antagonists of
5 CCR1, CCR2, CCR2A, CCR2B, CCR4, CCR5, CCR6, CCR7, CCR8, CCR9, CCR10 and CCR11 (for the C-C family); CXCR1, CXCR2, CXCR3, CXCR4 and CXCR5 (for the C-X-C family) and CX₃CR1 for the C-X₃-C family.

The present invention still further relates to the combination of a compound of the invention together with an inhibitor of matrix metalloproteases (MMPs), i.e., the
10 stromelysins, the collagenases, and the gelatinases, as well as aggrecanase; especially collagenase-1 (MMP-1), collagenase-2 (MMP-8), collagenase-3 (MMP-13), stromelysin-1 (MMP-3), stromelysin-2 (MMP-10), and stromelysin-3 (MMP-11) and MMP-9 and MMP-12, including agents such as doxycycline.

The present invention still further relates to the combination of a compound of the invention together with a leukotriene biosynthesis inhibitor, 5-lipoxygenase (5-LO)
15 inhibitor or 5-lipoxygenase activating protein (FLAP) antagonist such as; zileuton; ABT-761; fenleuton; tepoxalin; Abbott-79175; Abbott-85761; N-(5-substituted)-thiophene-2-alkylsulfonamides; 2,6-di-tert-butylphenolhydrazones; methoxytetrahydropyrans such as Zeneca ZD-2138; the compound SB-210661; pyridinyl-substituted 2-cyanonaphthalene
20 compounds such as L-739,010; 2-cyanoquinoline compounds such as L-746,530; indole and quinoline compounds such as MK-591, MK-886, and BAY x 1005.

The present invention still further relates to the combination of a compound of the invention together with a receptor antagonist for leukotrienes (LT) B₄, LTC₄, LTD₄, and LTE₄. selected from the group consisting of the phenothiazin-3-Is such as L-651,392;
25 amidino compounds such as CGS-25019c; benzoxalamines such as ontazolast; benzenecarboximidamides such as BIIL 284/260; and compounds such as zafirlukast, ablukast, montelukast, pranlukast, verlukast (MK-679), RG-12525, Ro-245913, iralukast (CGP 45715A), and BAY x 7195.

The present invention still further relates to the combination of a compound of the invention together with a phosphodiesterase (PDE) inhibitor such as the methylxanthanines
30 including theophylline and aminophylline; and selective PDE isoenzyme inhibitors including PDE4 inhibitors and inhibitors of the isoform PDE4D, and inhibitors of PDE5.

The present invention still further relates to the combination of a compound of the invention together with histamine type 1 receptor antagonists such as cetirizine, loratadine, desloratadine, fexofenadine, acrivastine, terfenadine, astemizole, azelastine, levocabastine, chlorpheniramine, promethazine, cyclizine, and mizolastine applied orally, topically or
5 parenterally.

The present invention still further relates to the combination of a compound of the invention together with a proton pump inhibitor (such as omeprazole) or gastroprotective histamine type 2 receptor antagonist.

The present invention still further relates to the combination of a compound of the
10 invention with antagonists of the histamine type 4 receptor.

The present invention still further relates to the combination of a compound of the invention together with an alpha-1/alpha-2 adrenoceptor agonist vasoconstrictor sympathomimetic agent, such as propylhexedrine, phenylephrine, phenylpropanolamine, ephedrine, pseudoephedrine, naphazoline hydrochloride, oxymetazoline hydrochloride,
15 tetrahydrozoline hydrochloride, xylometazoline hydrochloride, tramazoline hydrochloride, and ethylnorepinephrine hydrochloride.

The present invention still further relates to the combination of a compound of the invention together with anticholinergic agents including muscarinic receptor (M1, M2, and M3) antagonists such as atropine, hyoscine, glycopyrrrolate, ipratropium bromide,
20 tiotropium bromide, oxitropium bromide, pirenzepine, and telenzepine.

The present invention still further relates to the combination of a compound of the invention together with a beta-adrenoceptor agonist (including beta receptor subtypes 1-4) such as isoprenaline, salbutamol, formoterol, salmeterol, terbutaline, orciprenaline, bitolterol mesylate, and pirbuterol, including chiral enantiomers thereof.

25 The present invention still further relates to the combination of a compound of the invention together with a chromone, including sodium cromoglycate and nedocromil sodium.

The present invention still further relates to the combination of a compound of the invention together with a glucocorticoid, such as flunisolide, triamcinolone acetate,
30 beclomethasone dipropionate, budesonide, fluticasone propionate, ciclesonide, and mometasone furoate.

The present invention still further relates to the combination of a compound of the invention together with an agent that modulate nuclear hormone receptors such as PPARs.

The present invention still further relates to the combination of a compound of the invention together with an immunoglobulin (Ig) or Ig preparation or an antagonist or antibody modulating Ig function such as anti-IgE (e.g. omalizumab).

5 The present invention still further relates to the combination of a compound of the invention together with other systemic or topically-applied anti-inflammatory agents including thalidomide and derivatives, retinoids, dithranol, and calcipotriol.

The present invention still further relates to the combination of a compound of the invention together with combinations of aminosaliclates and sulfapyridine such as sulfasalazine, mesalazine, balsalazide, and olsalazine; and immunomodulatory agents such
10 as the thiopurines, and corticosteroids such as budesonide.

The present invention still further relates to the combination of a compound of the invention together with an antibacterial agent including penicillin derivatives, tetracyclines, macrolides, beta-lactams, fluoroquinolones, metronidazole, and inhaled aminoglycosides; and antiviral agents including acyclovir, famciclovir, valaciclovir,
15 ganciclovir, cidofovir, amantadine, rimantadine, ribavirin, zanamavir and oseltamavir; protease inhibitors such as indinavir, nelfinavir, ritonavir, and saquinavir; nucleoside reverse transcriptase inhibitors such as didanosine, lamivudine, stavudine, zalcitabine, zidovudine; non-nucleoside reverse transcriptase inhibitors such as nevirapine, efavirenz.

The present invention still further relates to the combination of a compound of the invention together with cardiovascular agents such as calcium channel blockers, beta-
20 adrenoceptor blockers, angiotensin-converting enzyme (ACE) inhibitors, angiotensin-2 receptor antagonists; lipid lowering agents such as statins, and fibrates; modulators of blood cell morphology such as pentoxifylline; thrombolytics, and anticoagulants including platelet aggregation inhibitors.

25 The present invention still further relates to the combination of a compound of the invention together with CNS agents such as antidepressants (such as sertraline), anti-Parkinsonian drugs (such as deprenyl, L-dopa, ropinirole, pramipexole, MAOB inhibitors such as selegine and rasagiline, comP inhibitors such as tasmar, A-2 inhibitors, dopamine reuptake inhibitors, NMDA antagonists, nicotine agonists, dopamine agonists and
30 inhibitors of neuronal nitric oxide synthase), and anti-Alzheimer's drugs such as donepezil, rivastigmine, tacrine, COX-2 inhibitors, propentofylline or metrifonate.

The present invention still further relates to the combination of a compound of the invention together with agents for the treatment of acute and chronic pain, including

centrally and peripherally-acting analgesics such as opioid analogues and derivatives, carbamazepine, phenytoin, sodium valproate, amitryptiline and other antidepressant agents, paracetamol, and non-steroidal anti-inflammatory agents.

The present invention still further relates to the combination of a compound of the invention together with parenterally or topically-applied (including inhaled) local anaesthetic agents such as lignocaine and analogues.

The compounds of the present invention may also be used in combination with anti-osteoporosis agents including hormonal agents such as raloxifene, and biphosphonates such as alendronate.

The present invention still further relates to the combination of a compound of the invention together with (i) tryptase inhibitors; (ii) platelet activating factor (PAF) antagonists; (iii) interleukin converting enzyme (ICE) inhibitors; (iv) IMPDH inhibitors; (v) adhesion molecule inhibitors including VLA-4 antagonists; (vi) cathepsins; (vii) Kinase inhibitors including but not limited to inhibitors of tyrosine kinases (such as Btk, Itk, Jak3 MAP examples of inhibitors might include Gefitinib, Imatinib mesylate), Serine / threonine kinases (including but not limited to inhibitors of MAP kinases such as p38, JNK, protein kinases A, B and C and IKK), and kinases involved in cell cycle regulation (such as but not limited to the cyclin dependent kinases); (viii) glucose-6 phosphate dehydrogenase inhibitors; (ix) kinin-B₁ - and B₂ -receptor antagonists; (x) anti-gout agents, e.g., colchicine; (xi) xanthine oxidase inhibitors, e.g., allopurinol; (xii) uricosuric agents, e.g., probenecid, sulfinpyrazone, and benzbromarone; (xiii) growth hormone secretagogues; (xiv) transforming growth factor (TGF β); (xv) platelet-derived growth factor (PDGF); (xvi) fibroblast growth factor, e.g., basic fibroblast growth factor (bFGF); (xvii) granulocyte macrophage colony stimulating factor (GM-CSF); (xviii) capsaicin cream; (xix) tachykinin NK₁ and NK₃ receptor antagonists such as the group consisting of NKP-608C; SB-233412 (talnetant); and D-4418; (xx) elastase inhibitors such as the group consisting of UT-77 and ZD-0892; (xxi) TNF-alpha converting enzyme inhibitors (TACE); (xxii) induced nitric oxide synthase (iNOS) inhibitors or (xxiii) chemoattractant receptor-homologous molecule expressed on TH2 cells, (such as CCR2 antagonists) (xxiv) inhibitors of P38 (xxv) agents modulating the function of Toll-like receptors (TLR) and (xxvi) agents modulating the activity of purinergic receptors such as P2X7; (xxvii) inhibitors of transcription factors activation such as NFkB, API, and STATS.

The compounds of the invention can also be used in combination with existing therapeutic agents for the treatment of cancer. Suitable agents to be used in combination include:

- 5 (i) antiproliferative/antineoplastic drugs and combinations thereof, as used in medical oncology, such as alkylating agents (for example cis-platin, carboplatin, cyclophosphamide, nitrogen mustard, melphalan, chlorambucil, busulphan and nitrosoureas); antimetabolites (for example antifolates such as fluoropyrimidines like 5-fluorouracil and tegafur, raltitrexed, methotrexate, cytosine arabinoside, hydroxyurea, gemcitabine and paclitaxel; antitumour antibiotics (for example anthracyclines like 10 adriamycin, bleomycin, doxorubicin, daunomycin, epirubicin, idarubicin, mitomycin-C, dactinomycin and mithramycin); antimitotic agents (for example vinca alkaloids like vincristine, vinblastine, vindesine and vinorelbine and taxoids like taxol and taxotere); and topoisomerase inhibitors (for example epipodophyllotoxins like etoposide and teniposide, amsacrine, topotecan and camptothecins);
- 15 (ii) cytostatic agents such as antioestrogens (for example tamoxifen, toremifene, raloxifene, droloxifene and idoxifene), oestrogen receptor down regulators (for example fulvestrant), antiandrogens (for example bicalutamide, flutamide, nilutamide and cyproterone acetate), LHRH antagonists or LHRH agonists (for example goserelin, leuporelin and buserelin), progestogens (for example megestrol acetate), aromatase 20 inhibitors (for example as anastrozole, letrozole, vorazole and exemestane) and inhibitors of 5 α -reductase such as finasteride;
- (iii) Agents which inhibit cancer cell invasion (for example metalloproteinase inhibitors like marimastat and inhibitors of urokinase plasminogen activator receptor function);
- (iv) inhibitors of growth factor function, for example such inhibitors include growth factor 25 antibodies, growth factor receptor antibodies (for example the anti-erbb2 antibody trastuzumab and the anti-erbb1 antibody cetuximab [C225]), farnesyl transferase inhibitors, tyrosine kinase inhibitors and serine/threonine kinase inhibitors, for example inhibitors of the epidermal growth factor family (for example EGFR family tyrosine kinase inhibitors such as N-(3-chloro-4-fluorophenyl)-7-methoxy-6-(3- 30 morpholinopropoxy)quinazolin-4-amine (gefitinib, AZD1839), N-(3-ethynylphenyl)-6,7-bis(2-methoxyethoxy)quinazolin-4-amine (erlotinib, OSI-774) and 6-acrylamido-N-(3-chloro-4-fluorophenyl)-7-(3-morpholinopropoxy)quinazolin-4-amine (CI 1033)), for

example inhibitors of the platelet-derived growth factor family and for example inhibitors of the hepatocyte growth factor family;

(v) antiangiogenic agents such as those which inhibit the effects of vascular endothelial growth factor, (for example the anti-vascular endothelial cell growth factor antibody

5 bevacizumab, compounds such as those disclosed in International Patent Applications WO 97/22596, WO 97/30035, WO 97/32856 and WO 98/13354) and compounds that work by other mechanisms (for example linomide, inhibitors of integrin $\alpha v \beta 3$ function and angiostatin);

(vi) vascular damaging agents such as combretastatin A4 and compounds disclosed in
10 International Patent Applications WO 99/02166, WO 00/40529, WO 00/41669, WO 01/92224, WO 02/04434 and WO 02/08213;

(vii) antisense therapies, for example those which are directed to the targets listed above, such as ISIS 2503, an anti-ras antisense;

(viii) gene therapy approaches, including for example approaches to replace aberrant genes
15 such as aberrant p53 or aberrant BRCA1 or BRCA2, GDEPT (gene-directed enzyme pro-drug therapy) approaches such as those using cytosine deaminase, thymidine kinase or a bacterial nitroreductase enzyme and approaches to increase patient tolerance to chemotherapy or radiotherapy such as multi-drug resistance gene therapy; and

(ix) immunotherapeutic approaches, including for example ex-vivo and in-vivo approaches
20 to increase the immunogenicity of patient tumour cells, such as transfection with cytokines such as interleukin 2, interleukin 4 or granulocyte-macrophage colony stimulating factor, approaches to decrease T-cell anergy, approaches using transfected immune cells such as cytokine-transfected dendritic cells, approaches using cytokine-transfected tumour cell lines and approaches using anti-idiotypic antibodies.

25 The invention will now be illustrated by the following non-limiting examples in which, unless stated otherwise:

(i) when given, ^1H NMR data is quoted and is in the form of delta values for major diagnostic protons, given in parts per million (ppm) relative to tetramethylsilane (TMS) as an internal standard, determined at 300MHz or 400MHz using perdeuterio DMSO-D6
30 (CD_3SOCD_3) or CDCl_3 as the solvent unless otherwise stated;

(ii) mass spectra (MS) were run with an electron energy of 70 electron volts in the chemical ionisation (CI) mode using a direct exposure probe; where indicated ionisation was effected by electron impact (EI) or fast atom bombardment (FAB); where values for

m/z are given, generally only ions which indicate the parent mass are reported, and unless otherwise stated the mass ion quoted is the positive mass ion - (M+H)⁺;

(iii) the title and sub-title compounds of the examples and methods were named using the index name program from Advanced Chemistry Development Inc;

5 (iv) unless stated otherwise, reverse phase HPLC was conducted using a Symmetry™, NovaPak™ or Xerra™ reverse phase silica column; and

(v) the following abbreviations are used:

Boc or BOC	<u>tert</u> -butoxycarbonyl	DMSO	dimethylsulfoxide
HPLC	high pressure liquid chromatography	aq	aqueous
DIPEA	Diisopropylethylamine	RT	room temperature
RPHPLC	Reverse phase HPLC	TFA	Trifluoroacetic acid
EDCI	1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride	HOBT	1-hydroxybenzotriazole hydrate
DMAP	4-Dimethylaminopyridine	Ac	CH ₃ C(O)
h	Hours	min	minutes
HATU	O-(7-azabenzotriazol-1-yl)-N,N,N',N'-tetramethyluronium hexafluorophosphate		
PyBrOP	bromo-tris-pyrrolidinophosphonium hexafluorophosphate		

INTERMEDIATE 1

10 This process illustrates the preparation of 4-(3,4-dichlorophenoxy)-1-(4-piperidinylmethyl)-piperidine

a) 1,1-Dimethylethyl 4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinecarboxylate

4-(3,4-Dichlorophenoxy)piperidine (1.27 g) was dissolved in tetrahydrofuran (20 mL); and then acetic acid (0.5 mL) and *tert*-butyl 4-formylpiperidine-1-carboxylate (1.43 g) were added to the solution. The reaction mixture was stirred at room temperature for 30 min then sodium triacetoxyborohydride (1.53 g) was added and the mixture was stirred at room temperature overnight. The reaction mixture was poured into 2M sodium hydroxide solution (50 mL) and product was extracted with diethyl ether. The combined ether
 20 extracts were washed with brine, dried, filtered and evaporated. Crude material was purified by flash chromatography, (eluting with 979:20:1 dichloromethane : methanol : aqueous ammonia) to give the sub-title compound (2.15 g).

MS 443/445 $[M+H]^+$ (ES+)

^1H NMR δ (CDCl_3) 1.06 (2H, ddd), 1.45 (9H, s), 1.61 - 1.82 (5H, m), 1.92 - 1.98 (2H, m), 2.16 - 2.27 (4H, m), 2.65 - 2.73 (4H, m), 4.08 (2H, d), 4.25 (1H, dq), 6.75 (1H, dd), 6.99 (1H, d), 7.30 (1H, d).

5

b) 4-(3,4-Dichlorophenoxy)-1-(4-piperidinylmethyl)-piperidine

1,1-Dimethylethyl 4-[[4-(3,4-dichlorophenoxy)piperidin-1-yl]methyl]piperidine-1-carboxylate (1.0 g) was added to a mixture of 20% TFA in dichloromethane (20 mL) and the mixture was stirred at room temperature for 1 h. Solvent was removed by evaporation and 2M sodium hydroxide solution (25 mL) was added to the residue. The product was extracted with ethyl acetate and the organic phase was washed with brine, dried, filtered and evaporated to give the title compound (0.5 g).

10

MS 343/345 $[M+H]^+$ (ES+).

^1H NMR δ (CDCl_3) 1.10 (2H, qd), 1.60 (1H, quintet), 1.73 - 1.83 (4H, m), 1.90 - 2.01 (2H, m), 2.16 - 2.26 (4H, m), 2.55 - 2.70 (4H, m), 3.09 (2H, d), 4.24 (1H, dq), 6.75 (1H, dd), 6.99 (1H, d), 7.27 (1H, d).

15

The following Intermediates were prepared analogously from the appropriate aryloxy piperidine:

Intermediate	Name (M+H)	^1H NMR δ (CDCl_3)
2	4-(2,4-Dichloro-3-methylphenoxy)-1-(4-piperidinylmethyl)-piperidine (357/359)	1.13 - 1.27 (2H, m), 1.57 - 1.70 (1H, m), 1.76 - 2.00 (2H, m), 2.16 - 2.32 (4H, m), 2.46 (3H, s), 2.60 - 2.99 (8H, m), 3.16 (2H, d), 4.31 (1H, quintet), 6.75 (1H, d), 7.18 (1H, d)
3	4-(4-Chloro-2-methylphenoxy)-1-(4-piperidinylmethyl)-piperidine (322/324)	1.08 - 1.21 (2H, m), 1.56 - 1.68 (1H, m), 1.73 - 1.86 (4H, m), 1.90 - 1.99 (2H, m), 2.16 - 2.31 (7H, m), 2.57 - 2.69 (4H, m), 3.12 (2H, d), 4.23 - 4.31 (1H, m), 6.74 (1H, d), 7.06 (1H, dd), 7.11 (1H, d)

20

4	4-(3,4-Dichloro-2-methylphenoxy)-1-(4-piperidinylmethyl)-piperidine (357/359)	(CD ₃ OD) 1.10 - 1.22 (2H, m), 1.66 - 1.85 (5H, m), 1.94 - 2.04 (2H, m), 2.22 (2H, d), 2.31 (3H, s), 2.32 - 2.41 (2H, m), 2.59 - 2.72 (4H, m), 3.08 (2H, d), 4.38 - 4.46 (1H, m), 6.91 (1H, d), 7.27 (1H, d)
5	4-[(4-Fluorophenyl)methyl]-1-(4-piperidinylmethyl)-piperidine (291)	(CD ₃ OD+DMSO) 1.19 - 1.32 (4H, m), 1.46 - 1.54 (1H, m), 1.55 - 1.62 (2H, m), 1.77 - 1.84 (1H, m), 1.85 - 1.93 (4H, m), 2.17 (2H, d), 2.51 (2H, d), 2.80 - 2.89 (4H, m), 3.23 - 3.26 (2H, m), 7.01 (2H, t), 7.16 (2H, dd)

INTERMEDIATE 6

This process illustrates the preparation of 4-methoxy-1,2-benzenedicarboxylic acid
5 1-methyl ester

2-Bromo-5-methoxy-benzoic acid (0.5g, 2.16 mmol) was dissolved in MeOH (10mL) and triethylamine (5mL) was added. It was placed in an autoclave, charged to 6 bar with carbon monoxide and heated to 90 °C for 17h. The solvents were evaporated and the product was purified by chromatography (dichloromethane/MeOH/AcOH, 998/2/0.2) to give the title compound (200 mg).
10

MS 209 [M+H]⁺ (ES⁺).

EXAMPLE 1

This Example illustrates the preparation of 2-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoic acid.
15

4-[[4-(3,4-Dichlorophenoxy)piperidin-1-yl]methyl]piperidine (0.24 g), triethylamine (0.107 mL) and phthalic anhydride (0.109 g) were dissolved in acetonitrile (0.5 mL) and the reaction mixture was heated in a microwave oven at 80°C for 10 min. The solution was acidified to pH 4 by the addition of AcOH and was purified by RPHPLC (5:95 MeCN:NH₄OAc (0.1% aq) gradient to 60:40 MeCN:NH₄OAc) to provide the title compound as a white solid (0.157 g).
20

MS $[M+H]^+$ (ES+) 491/493.

^1H NMR δ (DMSO) 0.98 - 1.17 (2H, m), 1.49 - 1.67 (3H, m), 1.71 - 1.83 (2H, m), 1.85 - 1.97 (1H, m), 2.10 - 2.30 (4H, m), 2.60 - 2.75 (3H, m), 2.81 - 2.97 (2H, m), 3.15 - 3.27 (2H, m), 4.38 - 4.55 (2H, m), 6.97 (1H, dd), 7.22 - 7.27 (2H, m), 7.45 - 7.53 (2H, m), 7.60 (1H, td), 7.90 (1H, d).

The following Examples were prepared analogously to Example 1 from the appropriate amine and anhydride.

Example	Name (M+H)	^1H NMR δ (CD ₃ OD)
2	2-[[4-[[4-(2,4-Dichloro-3-methylphenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoic acid (505/507)	1.17 - 1.29 (1H, m), 1.36 - 1.66 (2H, m), 1.91 - 2.19 (5H, m), 2.36 (3H, s), 2.71 - 2.99 (4H, m), 3.07 - 3.19 (4H, m), 3.26 - 3.37 (2H, m), 4.51 - 4.66 (2H, m), 6.91 (1H, d), 7.05 - 7.14 (1H, m), 7.19 (1H, d), 7.30 - 7.42 (2H, m), 7.87 (1H, d)
3	2-[[4-[[4-(3,4-Dichloro-2-methylphenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoic acid (505/507)	1.30 - 1.51 (2H, m), 1.59 - 1.71 (1H, m), 1.78 - 1.89 (4H, m), 1.98 - 2.08 (2H, m), 2.26 - 2.32 (2H, m), 2.34 (3H, s), 2.35 - 2.44 (2H, m), 2.67 - 2.76 (2H, m), 2.86 (1H, t), 3.03 (1H, t), 3.38 - 3.46 (1H, m), 4.41 - 4.50 (1H, m), 4.68 (1H, d), 6.94 (1H, d), 7.17 - 7.26 (1H, m), 7.31 (1H, d), 7.41 - 7.52 (2H, m), 7.94 (1H, d)
4	2-[[4-[[4-(3,4-Dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-3,6-difluoro-benzoic acid (527/529)	(CD ₃ OD+NaOD) 1.06 - 1.21 (1H, m), 1.24 - 1.36 (2H, m), 1.43 - 1.68 (2H, m), 1.68 - 1.93 (4H, m), 1.93 - 2.05 (2H, m), 2.16 - 2.37 (3H, m), 2.65 - 2.87 (2H, m), 3.03 - 3.16 (1H, m), 3.45 - 3.59 (1H, m), 4.32 - 4.41 (1H, m), 4.55 - 4.64 (1H, m), 6.87 (1H, d), 7.03 - 7.18 (3H, m), 7.36 (1H, d)

5	2-[[4-[[4-(4-Fluorophenyl)methyl]-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoic acid (439)	1.00 - 1.19 (1H, m), 1.21 - 1.34 (4H, m), 1.41 - 1.54 (2H, m), 1.58 (2H, d), 1.73 - 1.91 (4H, m), 2.13 - 2.24 (2H, m), 2.51 (2H, d), 2.72 - 2.83 (1H, m), 2.88 (2H, d), 2.91 - 3.02 (1H, m), 4.61 (1H, d), 6.93 - 6.99 (2H, m), 7.10 - 7.19 (3H, m), 7.36 - 7.45 (2H, m), 7.90 (1H, dd)
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EXAMPLE 6

This Example illustrates the preparation of methyl 2-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzeneacetate.

To a stirred solution of 4-{[4-(3,4-dichlorophenoxy)piperidin-1-yl]methyl}piperidine (0.24 g), 2-carboxy benzeneacetic acid methyl ester (0.143 g) and diisopropylethylamine (0.27 mL) in dichloromethane at RT was added PyBrOP (0.392 g). The reaction was stirred for 16 h. The reaction mixture was diluted with 2 : 2 : 1
 10 acetonitrile:methanol:water (5 mL) and acidified to pH 6 with acetic acid and then subjected to purification using RPHPLC (25:75 MeCN:NH₄OAc (0.1% aq) gradient to 95:5 MeCN:NH₄OAc) to provide the title compound as a white solid (0.220 g).

MS [M+H]⁺ (ES⁺) 519/521.

¹H NMR δ(CD₃OD) 1.01 - 1.18 (2H, m), 1.57 - 1.65 (1H, m), 1.66 - 1.76 (2H, m),
 15 1.77 - 1.86 (2H, m), 1.89 - 1.98 (3H, m), 2.26 - 2.33 (2H, m), 2.39 (2H, t), 2.69 - 2.79 (2H, m), 2.83 - 3.07 (1H, m), 3.38 - 3.53 (2H, m), 3.57 (3H, s), 3.62 - 3.82 (1H, m), 4.31 - 4.38 (1H, m), 4.55 (1H, d), 6.80 (1H, dd), 7.01 (1H, d), 7.10 - 7.20 (1H, m), 7.22 - 7.34 (4H, m).

EXAMPLE 7

20 This Example illustrates the preparation of methyl 3-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoate

To a stirred solution of 4-{[4-(3,4-dichlorophenoxy)piperidin-1-yl]methyl}piperidine (0.48 g), monomethyl isophthalate (0.261 g) and diisopropylethylamine (0.54 mL) in dichloromethane (7 mL) at RT was added PyBrOP
 25 (0.7 g). The reaction was stirred for 16 h. The reaction mixture was diluted with

dichloromethane and subjected directly to flash column chromatography, eluting with 96 : 4 dichloromethane/methanol to leave a colourless oil (0.65 g).

MS $[M+H]^+$ (ES+) 505/507.

5

EXAMPLE 8

This Example illustrates the preparation of methyl 2-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-4-methoxybenzoate.

4-(3,4-Dichlorophenoxy)-1-(4-piperidinylmethyl)-piperidine (343mg), EDCI (286mg), HOBT (135mg), DMAP (122mg) were dissolved in dichloromethane (20mL) and triethylamine (0.3mL) was added. The reaction mixture was stirred for 72 h. The solvents were evaporated and the residue was purified by RPHPLC (gradient 95% - 5% aqueous ammonium acetate, 5% - 95% acetonitrile) to give the title compound (30 mg).

MS $[M+H]^+$ (ES+) 535/537.

15

The following Examples were prepared analogously to Example 8 from the appropriate acids and amines.

Example	Name (M+H)	$^1\text{H NMR } \delta(\text{CD}_3\text{OD})$
9	Methyl 4-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoate (505/507)	
10	1-Methylethyl 3-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-2-pyridinecarboxylate (534/536)	1.16 - 1.36 (2H, m), 1.40 (6H, dd), 1.69 - 2.07 (7H, m), 2.27 - 2.40 (4H, m), 2.71 - 2.79 (2H, m), 2.85 - 2.96 (1H, m), 3.06 - 3.17 (1H, m), 3.36 - 3.45 (1H, m), 4.36 - 4.46 (1H, m), 4.62 - 4.70 (1H, m), 5.26 (1H, q), 6.90 (1H, dd), 7.11 (1H, d), 7.39 (1H, d), 7.71 (1H, dd), 7.89 (1H, dd), 8.74 (1H, dd)

11	Methyl 4-chloro-2-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoate (541/543)	
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EXAMPLE 12

This Example illustrates the preparation of 2-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzeneacetic acid

A solution of 2-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzeneacetic acid methyl ester (0.188 g) and lithium hydroxide (0.046 g) in 3:1 methanol:water (2 mL) was stirred at RT for 16 h. The reaction mixture was acidified to pH 6 with acetic acid and subjected to purification using RPHPLC (5:95 MeCN:NH₄OAc (0.1% aq) gradient to 50:50 MeCN:NH₄OAc) to provide the title compound as a white solid (0.151 g).

MS [M+H]⁺ (ES+) 505/507.

¹H NMR δ (CD₃OD) 1.09 (1H, qd), 1.15 - 1.31 (2H, m), 1.60 - 1.80 (3H, m), 1.80 - 1.93 (2H, m), 1.94 - 2.02 (2H, m), 2.23 - 2.27 (1H, m), 2.27 - 2.36 (2H, m), 2.66 - 2.76 (2H, m), 2.79 - 2.92 (1H, m), 2.98 - 3.09 (1H, m), 3.33 - 3.45 (1H, m), 3.44 - 3.62 (2H, m), 4.34 - 4.41 (1H, m), 4.65 (1H, d), 6.88 (1H, dd), 7.07 (1H, d), 7.09 - 7.20 (1H, m), 7.21 - 7.29 (1H, m), 7.31 - 7.42 (3H, m).

The following Examples were prepared analogously to Example 12 from the appropriate esters.

Example	Name (M+H)	¹ H NMR δ
13	3-[[4-[[4-(3,4-Dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoic acid (491/493)	(DMSO, 120 °C) 1.12 (2H, q), 1.59 - 1.68 (2H, m), 1.70 - 1.82 (3H, m), 1.86 - 1.93 (2H, m), 2.22 (2H, d), 2.27 (2H, ddd), 2.63 - 2.70 (2H, m), 2.95 (2H, t), 3.92 - 4.00 (2H, m), 4.34 - 4.39 (1H, m), 6.93 (1H, dd), 7.14 (1H, d), 7.42 (1H, d), 7.50 - 7.57 (2H, m), 7.87 (1H, s), 7.97 (1H, dt), resonance for one proton obscured
14	3-[[4-[[4-(3,4-Dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-2-pyridinecarboxylic acid (492/494)	(CD ₃ OD) 1.27 - 1.46 (2H, m), 1.66 - 1.74 (1H, m), 1.82 - 1.90 (1H, m), 1.95 - 2.11 (3H, m), 2.14 - 2.26 (2H, m), 2.75 - 2.90 (3H, m), 2.96 - 3.29 (6H, m), 4.55 - 4.67 (2H, m), 6.93 (1H, dd), 7.17 (1H, d), 7.40 (1H, d), 7.46 (1H, dd), 7.65 (1H, d), 8.59 (1H, d)

EXAMPLE 15

This Example illustrates the preparation of 2-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-4-methoxybenzoic acid

Methyl 2-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-4-methoxy-benzoate (30mg, 5.61mmol) was dissolved in THF (10mL) and potassium trimethylsilanolate (500 mg) was added. The mixture was stirred at room temperature for 2h and was then acidified using AcOH. The volatiles were evaporated and the residue was redissolved in MeOH and was purified by RPHPLC (gradient 95% - 5% aqueous ammonium acetate, 5% - 95% acetonitrile) to give the title compound (15 mg).

MS [M+H]⁺ (ES+) 521/523.

¹H NMR δ(CD₃OD+NaOD) 1.06 - 1.21 (1H, m), 1.24 - 1.36 (2H, m), 1.43 - 1.68 (2H, m), 1.68 - 1.93 (4H, m), 1.93 - 2.05 (2H, m), 2.16 - 2.37 (3H, m), 2.65 - 2.87 (2H, m),

3.03 - 3.16 (1H, m), 3.45 - 3.59 (1H, m), 4.32 - 4.41 (1H, m), 4.55 - 4.64 (1H, m), 6.87 (1H, d), 7.03 - 7.18 (3H, m), 7.36 (1H, d).

- 5 The following Examples were prepared analogously to Example 15 from the appropriate esters which are either reported above or may be prepared by analogous routes. In Example 18 the product crystallized at the end of the reaction and was collected by filtration. The product was dissolved in aqueous sodium hydroxide and the water was evaporated to leave the product as the sodium salt.

Example	Name (M+H)	¹ H NMR δ
16	4-[[4-[[4-(3,4-Dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoic acid (491/493)	(CD ₃ OD+NaOD) 1.15 - 1.39 (2H, m), 1.73 - 1.95 (2H, m), 1.96 - 2.06 (2H, m), 2.07 - 2.24 (3H, m), 2.83 (2H, d), 2.86 - 2.96 (1H, m), 2.98 - 3.08 (2H, m), 3.08 - 3.24 (3H, m), 3.60 - 3.70 (1H, m), 4.58 - 4.69 (2H, m), 6.95 (1H, dd), 7.19 (1H, d), 7.38 - 7.44 (3H, m), 8.01 (2H, d)
17	2-[[4-[[4-(3,4-Dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-4-methylbenzoic acid (505/507)	(CD ₃ OD) 0.94 - 1.36 (2H, m), 1.37 - 1.67 (2H, m), 1.69 - 1.85 (3H, m), 1.94 - 2.03 (2H, m), 2.17 - 2.35 (4H, m), 2.37 (3H, d), 2.67 - 2.75 (2H, m), 2.76 - 2.86 (1H, m), 2.91 - 3.04 (1H, m), 3.34 - 3.44 (1H, m), 4.33 - 4.41 (1H, m), 4.62 (1H, d), 6.87 (1H, dd), 6.90 - 7.07 (1H, m), 7.08 (1H, d), 7.19 - 7.27 (1H, m), 7.36 (1H, d), 7.71 - 7.83 (1H, m)
18	4-Chloro-2-[[4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-piperidinyl]carbonyl]-benzoic acid sodium salt (527/529)	(CD ₃ OD+NaOD) 0.89 - 1.89 (9H, m), 2.13 - 2.27 (4H, m), 2.58 - 2.79 (3H, m), 2.85 - 2.97 (1H, m), 3.23 - 3.31 (1H, m), 4.24 - 4.33 (1H, m), 4.46 - 4.55 (1H, m), 6.78 (1H, dd), 6.98 (1H, d), 7.02 - 7.12 (1H, m), 7.25 - 7.33 (2H, m), 7.79 (1H, d)

EXAMPLE 19

This Example illustrates the preparation of 4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-[4-hydroxy-3-(methylsulfonyl)benzoyl]-piperidine.

- 5 a) 4-[[4-(3,4-Dichlorophenoxy)-1-piperidinyl]methyl]-1-[4-methoxy-3-(methylsulfonyl)benzoyl]-piperidine

To a stirred solution of 4-[[4-(3,4-dichlorophenoxy)piperidin-1-yl]methyl]piperidine (0.256 g), 4-methoxy-3-(methylsulfonyl)benzoic acid (WO 98/41598; 0.18 g) and diisopropylethylamine (0.286 mL) in dichloromethane (3 mL) at RT was added PyBrOP (0.417 g). The reaction was stirred for 16 h. The reaction mixture was diluted with 1 : 1 acetonitrile/methanol (5 mL) and acidified to pH 6 with acetic acid and subjected to purification using RPHPLC (5:95 MeCN:NH₄OAc (0.1% aq) gradient to 95:5 MeCN:NH₄OAc) to provide the sub-title compound as a white solid (0.290 g).

MS [M+H]⁺ (ES+) 555/557.

- 15 ¹H NMR δ(CD₃OD) 1.15 - 1.32 (2H, m), 1.78 - 1.91 (4H, m), 1.97 - 2.11 (3H, m), 2.50 (2H, d), 2.56 - 2.66 (2H, m), 2.87 - 2.95 (3H, m), 3.11 - 3.21 (1H, m), 3.25 (3H, s), 3.70 - 3.84 (1H, m), 4.06 (3H, s), 4.41 - 4.53 (1H, m), 4.50 - 4.67 (1H, m), 6.91 (1H, dd), 7.13 (1H, d), 7.35 (1H, d), 7.39 (1H, d), 7.75 (1H, dd), 7.95 (1H, d).

- 20 b) 4-[[4-(3,4-Dichlorophenoxy)-1-piperidinyl]methyl]-1-[4-hydroxy-3-(methylsulfonyl)benzoyl]-piperidine

The following reaction was performed in duplicate. A solution of 4-[[4-(3,4-dichlorophenoxy)-1-piperidinyl]methyl]-1-[4-methoxy-3-(methylsulfonyl)benzoyl]-piperidine (0.125 g) and sodium ethane thiolate (0.002 g) in DMF (4 mL) at RT was heated in a microwave oven at 150 °C for 25 min. The DMF was removed *in vacuo*, the residue was diluted with 1 : 1 acetonitrile/methanol (5 mL) and acidified to pH 6 with acetic acid. Purification using RPHPLC (5:95 MeCN:NH₄OAc (0.1% aq) gradient to 50:50 MeCN:NH₄OAc) provided the title compound as a white solid (0.014 g).

MS [M+H]⁺ (ES+) 541/543.

- 30 ¹H NMR δ(CD₃OD) 1.06 - 1.21 (3H, m), 1.69 - 1.81 (4H, m), 1.87 - 2.01 (3H, m), 2.41 (2H, d), 2.47 - 2.56 (2H, m), 2.78 - 2.86 (3H, m), 2.88 - 3.11 (2H, m), 3.17 (3H, s), 4.35 - 4.42 (1H, m), 6.81 (1H, dd), 6.94 (1H, d), 7.03 (1H, d), 7.29 (1H, d), 7.48 (1H, dd), 7.77 (1H, d).

EXAMPLE 20

Pharmacological Analysis: Calcium flux [Ca^{2+}]_i assay

Human eosinophils

Human eosinophils were isolated from EDTA anticoagulated peripheral blood as previously described (Hansel et al., *J. Immunol. Methods*, 1991, 145, 105-110). The cells were resuspended ($5 \times 10^6 \text{ ml}^{-1}$) and loaded with $5 \mu\text{M}$ FLUO-3/AM + Pluronic F127 $2.2 \mu\text{l/ml}$ (Molecular Probes) in low potassium solution (LKS; NaCl 118mM, MgSO_4 0.8mM, glucose 5.5mM, Na_2CO_3 8.5mM, KCl 5mM, HEPES 20mM, CaCl_2 1.8mM, BSA 0.1%, pH 7.4) for one hour at room temperature. After loading, cells were centrifuged at 200g for 5min and resuspended in LKS at $2.5 \times 10^6 \text{ ml}^{-1}$. The cells were then transferred to 96 well FLIPr plates (Poly-D-Lysine plates from Becton Dickinson pre-incubated with $5 \mu\text{M}$ fibronectin for two hours) at $25 \mu\text{l/well}$. The plate was centrifuged at 200g for 5min and the cells were washed twice with LKS ($200 \mu\text{l}$; room temperature).

A compound of the Examples was pre-dissolved in DMSO and added to a final concentration of 0.1%(v/v) DMSO. Assays were initiated by the addition of an A_{50} concentration of eotaxin and the transient increase in fluo-3 fluorescence ($I_{\text{Bx}} = 490\text{nm}$ and $I_{\text{Em}} = 520\text{nm}$) monitored using a FLIPR (Fluorometric Imaging Plate Reader, Molecular Devices, Sunnyvale, U.S.A.).

Compounds of the Examples were found to be antagonists if the increase in fluorescence induced by eotaxin (a selective CCR3 agonist) was inhibited in a concentration dependent manner. The concentration of antagonist required to inhibit the fluorescence by 50% can be used to determine the IC_{50} for the antagonist at the CCR3 receptor.

EXAMPLE 21

Human eosinophil chemotaxis

Human eosinophils were isolated from EDTA anticoagulated peripheral blood as previously described (Hansel et al., *J. Immunol. Methods*, 1991, 145, 105-110). The cells were resuspended at $10 \times 10^6 \text{ ml}^{-1}$ in RPMI containing 200 IU/ml penicillin, $200 \mu\text{g/ml}$ streptomycin sulfate and supplemented with 10% HIFCS, at room temperature.

Eosinophils ($700 \mu\text{l}$) were pre-incubated for 15 mins at 37°C with $7 \mu\text{l}$ of either vehicle or compound (100x required final concentration in 10% DMSO). The chemotaxis plate (ChemoTx, $3 \mu\text{m}$ pore, Neuroprobe) was loaded by adding $28 \mu\text{l}$ of a concentration of

eotaxin 0.1 to 100nM (a selective CCR3 agonist over this concentration range) containing a concentration of a compound according to the Examples or solvent to the lower wells of the chemotaxis plate. The filter was then placed over the wells and 25 µl of eosinophil suspension were added to the top of the filter. The plate was incubated for 1 hr at 37° C in a humidified incubator with a 95% air/5% CO₂ atmosphere to allow chemotaxis.

The medium, containing cells that had not migrated, was carefully aspirated from above the filter and discarded. The filter was washed once with phosphate buffered saline (PBS) containing 5 mM EDTA to remove any adherent cells. Cells that had migrated through the filter were pelleted by centrifugation (300xg for 5 mins at room temperature) and the filter removed and the supernatant transferred to each well of a 96-well plate (Costar). The pelleted cells were lysed by the addition of 28 µl of PBS containing 0.5% Triton x100 followed by two cycles of freeze/thawing. The cell lysate was then added to the supernatant. The number of eosinophils migrating was quantified according to the method of Strath et al., *J. Immunol. Methods*, 1985, 83, 209 by measuring eosinophil peroxidase activity in the supernatant.

Compounds of the Examples were found to be antagonists of eotaxin mediated human eosinophil chemotaxis if the concentration response to eotaxin was shifted to the right of the control curve. Measuring the concentration of eotaxin required to give 50% chemotaxis in the presence or absence of compounds enables the apparent affinity of the compounds at CCR3 to be calculated.

EXAMPLE 22

Guinea-pig isolated trachea

(See for example, Harrison, R.W.S., Carswell, H. & Young, J.M. (1984) *European J. Pharmacol.*, 106, 405-409.)

Male albino Dunkin-Hartley guinea-pigs (250g) were killed by cervical dislocation and the whole trachea removed. After clearing the adherent connective tissue, the trachea was cut into six ring segments each three cartilage bands wide and then suspended in 20ml organ baths containing Krebs-Henseleit solution of the following composition (mM): NaCl 117.6, NaH₂PO₄ 0.9, NaHCO₃ 25.0, MgSO₄ 1.2, KCl 5.4, CaCl₂ 2.6 and glucose 11.1. The buffer was maintained at 37°C and gassed with 5% CO₂ in oxygen. Indomethacin (2.8µM) was added to the Krebs solution to prevent development of smooth muscle tone due to the synthesis of cyclo-oxygenase products. The tracheal rings were suspended between two parallel tungsten wire hooks, one attached to an Ormed beam isometric force transducer and the other to a stationary

support in the organ bath. Changes in isometric force were recorded on 2-channel Sekonic flat bed chart recorders.

Experimental protocols

At the beginning of each experiment a force of 1g was applied to the tissues and this was reinstated over a 60 minute equilibration period until a steady resting tone was achieved. Subsequently, a cumulative histamine concentration effect ($E/[A]$) curve was constructed at 0.5 \log_{10} unit increments, in each tissue. The tissues were then washed and approximately 30 minutes later, test compound or vehicle (20% DMSO) was added. Following an incubation period of 60 minutes a second $E/[A]$ curve was performed to histamine.

Contraction responses were recorded as a percentage of the first curve maximum.

Data analysis

Experimental $E/[A]$ curve data were analysed for the purposes of estimating the potencies ($p[A_{50}]$ values) of histamine in the absence and presence of the test compound. Affinity (pA_2) values of test compounds were subsequently calculated using the following equation:

$$\log(r-1) = \log[B] + pA_2$$

where $r = [A]_{50}$ in presence of test compound/ $[A]_{50}$ in absence of antagonist and $[B]$ is the concentration of test compound. Compounds of the Examples were found to be H1 antagonists.

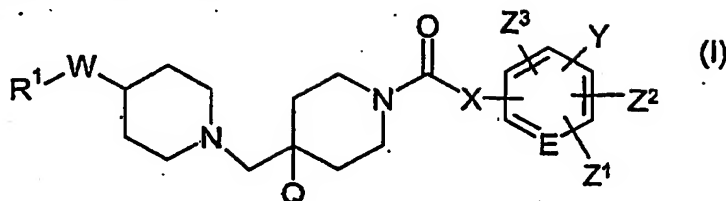
EXAMPLE 23

Histamine H1 receptor binding activity of compounds of the invention was assessed by competition displacement of 1nM $[3H]$ -pyrilamine (Amersham, Bucks, Product code TRK 608, specific activity 30Ci/mmol) to 2 μ g membranes prepared from recombinant CHO-K1 cells expressing the human H1 receptor (Euroscreen SA, Brussels, Belgium, product code ES-390-M) in assay buffer (50mM Tris pH 7.4 containing 2mM $MgCl_2$, 250mM sucrose and 100mM NaCl) for 1 hour at room temperature.

Example	H1 pKi / [1328_S]
1	6.5
2	7.2
3	6.7
12	6.6
19	7.5

CLAIMS

1. A compound of formula (I):



wherein:

E is CH or N;

Q is hydrogen or hydroxy;

W is CH₂, O or NR²;

X is a bond, CH₂ or CH₂O;

Y is OH, CO₂R³, SO₃H, CH₂CO₂R³, CH₂SO₃H, OCH₂CO₂R³ or OCH₂SO₃H;

Z¹, Z², Z³ are, independently, hydrogen, halogen, cyano, nitro, hydroxy, NR⁴R⁵, C₁₋₆ alkyl (optionally substituted with halogen), C₁₋₆ alkoxy (optionally substituted with halogen), S(O)_p(C₁₋₆ alkyl), S(O)_qCF₃ or S(O)₂NR⁶R⁷;

R¹ is phenyl optionally substituted by halogen, cyano, C₁₋₄ alkyl, C₁₋₄ haloalkyl, C₁₋₄ alkoxy or C₁₋₄ haloalkoxy;

R² is hydrogen or C₁₋₄ alkyl;

R³ is hydrogen, C₁₋₆ alkyl or benzyl;

p and q are, independently, 0, 1 or 2;

R⁴, R⁵, R⁶ and R⁷ are, independently, hydrogen, C₁₋₆ alkyl (optionally substituted by halogen, hydroxy or C₃₋₁₀ cycloalkyl), CH₂(C₂₋₅ alkenyl), phenyl (itself optionally substituted by halogen, hydroxy, nitro, NH₂, NH(C₁₋₄ alkyl), N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring as described for R⁴ and R⁵ below),

S(O)₂(C₁₋₄ alkyl), S(O)₂NH₂, S(O)₂NH(C₁₋₄ alkyl), S(O)₂N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring as described for R⁴ and R⁵ below), cyano, C₁₋₄

alkyl, C₁₋₄ alkoxy, C(O)NH₂, C(O)NH(C₁₋₄ alkyl), C(O)N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring as described for R⁴ and R⁵ below), CO₂H, CO₂(C₁₋₄ alkyl), NHC(O)(C₁₋₄ alkyl), NHS(O)₂(C₁₋₄ alkyl), C(O)(C₁₋₄ alkyl), CF₃ or OCF₃) or heterocyclyl (itself optionally substituted by halogen, hydroxy, nitro, NH₂, NH(C₁₋₄ alkyl), N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring

as described for R⁴ and R⁵ below), S(O)₂(C₁₋₄ alkyl), S(O)₂NH₂, S(O)₂NH(C₁₋₄ alkyl), S(O)₂N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring as described for R⁴ and R⁵ below), cyano, C₁₋₄ alkyl, C₁₋₄ alkoxy, C(O)NH₂, C(O)NH(C₁₋₄ alkyl), C(O)N(C₁₋₄ alkyl)₂ (and these alkyl groups may join to form a ring as described for R⁴ and R⁵ below), CO₂H, CO₂(C₁₋₄ alkyl), NHC(O)(C₁₋₄ alkyl), NHS(O)₂(C₁₋₄ alkyl), C(O)(C₁₋₄ alkyl), CF₃ or OCF₃); alternatively NR⁴R⁵ or NR⁶R⁷ may, independently, form a 4-7 membered heterocyclic ring, azetidine, pyrrolidine, piperidine, azepine, morpholine or piperazine, the latter optionally substituted by C₁₋₄ alkyl on the distal nitrogen; or an N-oxide thereof; or a pharmaceutically acceptable salt thereof; or a solvate thereof.

2. A compound of formula (I) as claimed in claim 1 wherein W is O.

3. A compound of formula (I) as claimed in claim 1 or 2 wherein E is CH.

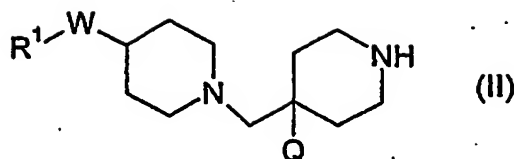
4. A compound of formula (I) as claimed in claim 1, 2 or 3 wherein R¹ is phenyl optionally substituted with halogen, C₁₋₄ alkyl or C₁₋₄ alkoxy.

5. A compound of formula (I) as claimed in claim 1, 2, 3 or 4 wherein Y is CO₂H, CO₂(C₁₋₄ alkyl), CH₂CO₂H or OH.

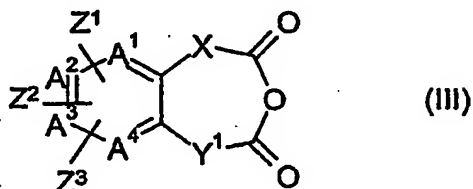
6. A compound of formula (I) as claimed in claim 1, 2, 3, 4 or 5 wherein Z¹, Z² and Z³ are, independently, hydrogen, halogen, cyano, C₁₋₄ alkyl, C₁₋₄ alkoxy, CF₃, OCF₃, S(O)₂(C₁₋₄ alkyl) or S(O)₂NH₂.

7. A process for preparing a compound of formula (I) as claimed in claim 1, the process comprising:

a. when Y is CO₂H, CH₂CO₂H or OCH₂CO₂H, said Y group being ortho to the group X, acylating a compound of formula (II):

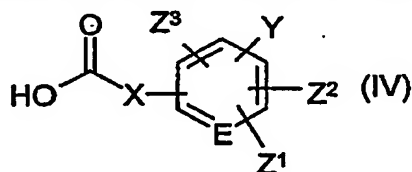


via the ring opening of an anhydride of formula (III):



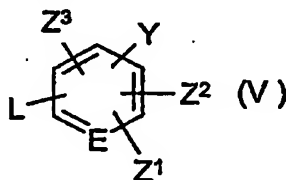
wherein one of A¹, A², A³ and A⁴ is CH or N; the other three of A¹, A², A³ and A⁴ are carbon and each of the three carries Z¹, Z² or Z³, there being only one of each of Z¹, Z² and Z³; X is as defined in claim 1; and Y¹ is a bond, CH₂ or OCH₂; in the presence of a suitable tertiary amine, in a suitable solvent at an elevated temperature;

- b. when Y is CO₂R³, CH₂CO₂R³ or OCH₂CO₂R³ and R³ is not hydrogen, coupling a compound of formula (II) with a compound of formula (IV):



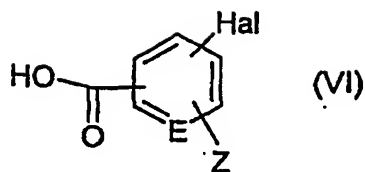
either going via the acid chloride of the compound of formula (IV) or by using a coupling reagent;

- c. when X is a bond and Y is CO₂R³, carbonylating a compound of formula (V):



wherein L is chloro, bromo, iodo or O-triflate, and then quenching the product so formed with a compound of formula (II);

- d. when X is a bond, Y is CO₂R³, R³ is not hydrogen, and R¹ does not have a chloro, bromo or iodo substituent,
- i. coupling a compound of formula (II) with an acid of formula (VI):



wherein Hal is chloro, bromo or iodo;

- ii. carbonylating the compound so formed; and then,
- iii. quenching the product so formed with a C₁₋₆ aliphatic alcohol or benzylalcohol;

OR

e. when Y is or includes a CO₂R³ group:

- i. when R³ is hydrogen said compound can be converted to a compound of the invention where R³ is not hydrogen by a standard esterification method; or
- ii. when R³ is not hydrogen said compound can be converted to a compound of the invention where R³ is hydrogen by a standard ester hydrolysis method.

8. A pharmaceutical composition which comprises a compound of the formula (I), or a pharmaceutically acceptable salt thereof or solvate thereof as claimed in claim 1, and a pharmaceutically acceptable adjuvant, diluent or carrier.

9. A compound of the formula (I), or a pharmaceutically acceptable salt thereof or solvate thereof as claimed in claim 1, for use in therapy.

10. A compound of formula (I), or a pharmaceutically acceptable salt thereof or solvate thereof as claimed in claim 1, in the manufacture of a medicament for use in therapy.

11. A method of treating a chemokine mediated disease state in a mammal suffering from, or at risk of, said disease, which comprises administering to a mammal in need of such treatment a therapeutically effective amount of a compound of formula (I), or a pharmaceutically acceptable salt thereof or solvate thereof as claimed in claim 1.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 2004/000450

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: C07D 401/06, C07D 401/14, A61K 31/4545, A61P 11/00, A61P 17/00, A61P 19/00, A61P 29/00, A61P 37/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: C07D, A61K, A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ, STN-CA

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 0035877 A1 (DU PONT PHARMACEUTICALS COMPANY), 22 June 2000 (22.06.2000), page 1 - page 3; page 6 - page 21, claims 1,41-50 --	1-11
X	WO 0177101 A1 (ASTRAZENECA AB), 18 October 2001 (18.10.2001), page 1 - page 4; page 16 - page 20, claims 1,20-25 --	1-11
A	GB 1250719 A (LOVENS KEMISKE FABRIK PRODUKTIONSAKTIESELSKAB), 20 October 1971 (20.10.1971) --	1-11

☒ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"B" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

23 June 2004

Date of mailing of the international search report

24 -06- 2004

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2004/000450

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 020791190 A1 (SMITHKLINE BEECHAM P.L.C.), 10 October 2002 (10.10.2002) -- -----	1-11

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 2004/000450

Box No. II Observations where certain claims were found unsearchable (Continuation of Item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: **11**
because they relate to subject matter not required to be searched by this Authority, namely:
see next page
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of Item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 2004/000450

Claim 11 relates to methods of treatment of the human or animal body by surgery or by therapy or diagnostic methods practised on the human or animal body (PCT Rule 39.1(iv)). Nevertheless, a search has been executed for this claim. The search has been based on the alleged effects of the compounds or compositions.

INTERNATIONAL SEARCH REPORT

Information on patent family members

30/04/2004

International application No.

PCT/SE 2004/000450

WO	0035877	A1	22/06/2000	AU	2056800	A	03/07/2000
				CA	2347912	A	22/06/2000
				EP	1140834	A	10/10/2001
				US	6036057	A	14/03/2000
				US	6331545	B	18/12/2001
				US	2002119980	A	29/08/2002

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				BR	0109922	A	18/02/2003
				CA	2403012	A	18/10/2001
				CN	1433411	T	30/07/2003
				EP	1274701	A	15/01/2003
				GB	0008626	D	00/00/0000
				IL	151889	D	00/00/0000
				JP	2003530393	T	14/10/2003
				NO	20024774	A	29/11/2002
				US	6525070	B	25/02/2003
				US	2002077337	A	20/06/2002
				US	2004006080	A	08/01/2004
				US	2004014783	A	22/01/2004
				GB	0019111	D	00/00/0000
				SE	0003664	D	00/00/0000

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				BE	747627	A	31/08/1970
				DE	2013179	A	01/10/1970
				ES	377734	A	16/05/1972
				FR	2035063	A	18/12/1970
				NL	7003855	A	22/09/1970
				US	3634410	A	11/01/1972

WO	020791190	A1	10/10/2002	NONE
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